Work Order	· ID 103066 20 AM			*103	3066*						Page 1		
Revision ID: Item Name: P		Qty: 8.00 i Qty: 8.00	*8* *8*	Accept	*N900  Cust Item I  Customer:		100	)* s	etup Star Stop	*NS2*			
Approvals:	Process Plan:	W	Date:	Tooling: SPC (Y/N):		ate:		R	tun Star Stop	!/	R1* R2*		
Sequence ID/ Work Center ID	Opera Descr			Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp	-	
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D3195	Rev B							_					
100 *1\\ *1\\ Small Fab Small Fab	Small F	Memo	ch as per Dwg D3195	0.00				20	_\$		FF 13-06-1	3	
*110 *11 <b>0</b> * QC	QC5-1	nspect part comp	oleteness to step on W/O	0.00	 		•	20			S 17/0	16/12	
Quality Control  120 *120* Packaging	ldentif	y as per dwg & S Memo	tock Location: <u> </u>	0.00				20			FF 13-06.	/3	

Packaging

DQA:	·- ·-	_ Date:										™ ∩ ∧ DT		
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					DISPOSITION				•		ARTMENT			
Work Orde	er:				DISPOSITION	_			AGAINST	<u> </u>	ANTIVICIVI	PROCESS		
					Rework			Skid-tube	Crosstube			Water Jet		Engineering
Part N	No				Scrap			Machining	Small Fab		Pro	d. Eng. Coor.		Quality
					Use-as-is		Therr	noforming	Finishing		Rec/Stor	re/Packaging		Other
NCR I	No		<del></del>		Suspected Unapproved	]		Large Fab	Composite			Supplier		
Root				Desci	ription of work order update	!	Initial	Actio	on .	T	Sign &	<u> – </u>		
Cause	Date	Step	Qty		or non-conformance	Ch	nief Eng	Descrip	otion		Date	Verification	n	QC Inspector
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Material						l								
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Landi	ng Gear				General	10	OLI CA	ILGON						
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	Cracks				Broken/Damage/Defect		Hardwa	re		_	Part Incorrec			Temperature/Cure
	Crimp/Kink/Ripple/Wave				Burrs		Inspect	ion Incomplete/Unq	ualified		Part Lost/Mi	ssing		Weld
					Contamination		1 `	ions Incomplete/Un	· •	-	Part Moved			Wrong Stock Pulled
	Crushing Countersink				Countersink		Misalig	ned/off center		l l	ositioned W	ا Vrong		•
	Heat Treat Cut Too Short				Cut Too Short		Mislabe				ower Loss/S	Surge		Other
	Inspection	on Strip in	Tube		Drawing	Misread								
	Marks/C	hatter			Drill Holes		Off-set			_				
	Turning :	Sequence			Finish		Out of (	Calibration		_				
	Waye/T	wist in Tuk	20	1	Fit/Function	1	Out of	Seguence						

Work Orde June-12-13 9:20		103066	*103066*									Page 2	
Item ID: Revision ID: Item Name:	D3195-7	, ,		Accept	*N9000	140	100	)*	Setup	Start Stop	1 11 .	S1* S2*	
Start Date:	equired Date: 6/11/13 Start Qty: 8.00 Req'd Qty: 8.00 eference:		*8* *8*		Cust Item ID Customer:	:							
Approvals:			an: Date:		Date:				Run	Start Stop	*N  *N	R1* R2*	
Sequence ID/ Work Center II 130 *130* QC Quality Control	<b>D</b>	Operation Description QC21- Final Inspection -	Work Order Release	Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accept Qty	t Re Qt	-	Reject Number	Insp. Stamp	

M13-04-13

DQA:			Date:												TQAC
QA Closed:			Date:			WORK ORDER NON	-C(	ONFO	RMANCE / UP		Nork	Order ur	odate only		AEROSPACE
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						Rework			Skid-tube	Crosstube			Water Jet		Engineering
Part N	۰ ۱۵۰		·			Scrap			Machining	Small Fab	_		d. Eng. Coor.	┺	Quality
						Use-as-is		Therr	noforming	Finishing	4	Rec/Stor	re/Packaging	-	Other
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Transport														٠.	
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	_	leat Trea				Cut Too Short	Mislabeled Power Loss/Surge			L	Other				
			n Strip in	Tube	_	Drawing	Misread					<del> </del>			
		/larks/Ch				Drill Holes		Off-set							
	$\overline{}$		equence			Finish		4	Calibration			·			
	Wave/Twist in Tube Fit/Function							Out of Sequence							

Page 1

Work Order ID:

103066

Parent Item:

D3195-7

Parent Item Name:

Pad

**Start Date:** 6/11/13

Required Date: 6/11/13

Start Qty: 8.00

Required Qty: 8.00

Comments:	IPP Rev:A New	Issue 05-12-05	JLM										
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3195	2 11 1/0# 4 1	Manufactured	No	<u> , , , , , , , , , , , , , , , , , ,</u>		110	sf	100.4684	0.0188	0.158316		FF	13-06-1

60 Durometer Neoprene Rubber 1/8" thick

 Location
 Loc Oty
 Loc Code

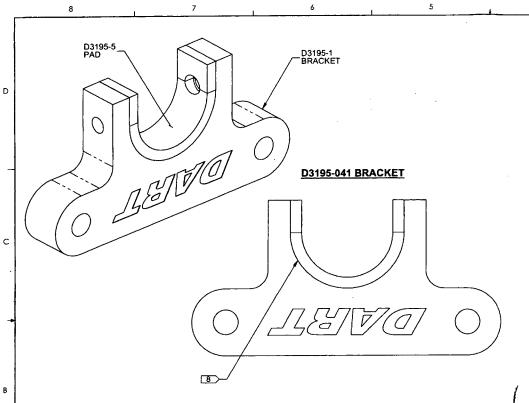
 MAT052
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 42122
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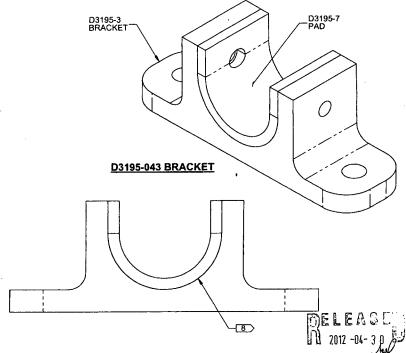
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DQA:		_ Date:				™ A PT								ADT
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	-				Rework			Skid-tube	Crosstube		]	Water Jet	<b>Π</b> Ε	ingineering
Part N	No				Scrap			Machining	Small Fab		Pro	d. Eng. Coor.	1	Quality
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NCR I	No				Suspected Unapproved			Large Fab	Composite		]	Supplier		
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	Bending				Bend		Folio/P	rogram			Outside Dim	ensions	Pre	ssure/Forced
	Centre i	Not Conce	ntric		BOM/Route		Grain				Over/Under	tolerance	Set	t-up
	Cracks				Broken/Damage/Defect		Hardwa	re		L	Part Incorred	ct	Ter	mperature/Cure
	Crimp/Kink/Ripple/Wave Burrs						Inspecti	on Incomplete/Ur	nqualified		Part Lost/Mi	ssing	We	eld
	Cuffs Contamination				Contamination		Instruct	ions Incomplete/l	Unclear		Part Moved	L	Wr	ong Stock Pulled
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	Heat Tre			<u> </u>	Cut Too Short Mislabeled Power Loss/Surge					Surge	Oth	ner		
	<del></del>	on Strip in	Tube	<u> </u>	Drawing		Misread	i						
	Marks/0			<u> </u>	Drill Holes		Off-set							
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ITEM	QTY -043	P/N	DESCRIPTION
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2	1	D3195-7	PAD

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DATE	12.0	4.13	COPYRIGHT © 2003 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL WAS IS SUPPLIED ON THE CHRISIS GONORION THAT IT IS NOT TO BE USED FOR ANY PLAPPOSE OR CORPOR OCUMENTACION TO ANY CHIEF PERSON WITHOUT WHETTEN PERSONS FROM CHIEF ADMINISTRATION OF THE PERSON WITHOUT  WHETTEN PERSONS FROM CHIEF ADMINISTRATION OF THE PERSON WITHOUT  THE PERSON WITHOUT THE PERSON FROM CHIEF ADMINISTRATION OF THE PERSON WITHOUT  THE PERSON WITHOUT THE PERSON FROM CHIEF ADMINISTRATION OF THE PERSON WITHOUT THE						

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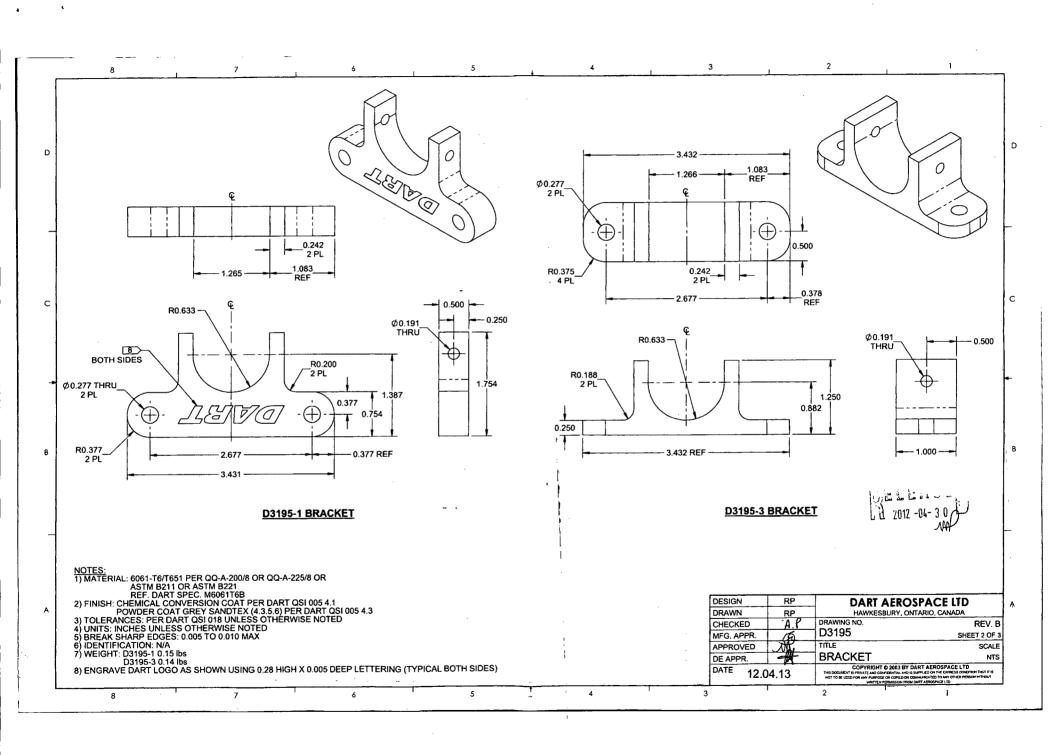
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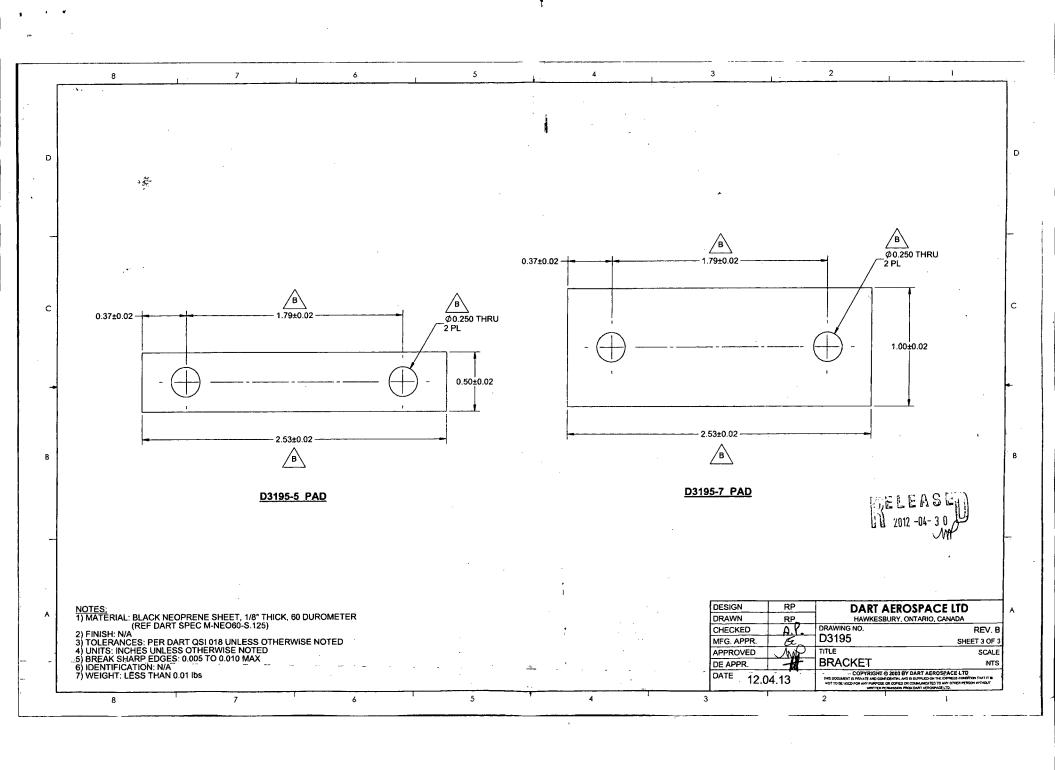
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DQA:			Date:			<sup>™</sup> ΛΛ DT							
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	Inspection Strip in Tube				Drawing	L	Misread	j	_				
	Marks/Chatter					Drill Holes	L	Off-set		_			
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	Wave/Twist in Tube					Fit/Function	1	Out of 9	Sequence				